

# ENERGOMONTAŻ-PÓŁNOC

reference list  
erection works executed in refineries

Item.	Site location and country	Scope of erection	Contract period	Contact partner
1.	Petrochemia Płock Poland			
<b>Power engineering</b>		Erection of peak load OKO 60 - 2 sets, together with supplementary equipment	62-63	
		Erection of piping and equipment of fuel pump station No 1	62-63	Petrochemia Płock
		Erection of piping and equipment of tanks of water treatment plant No 1	62-63	
		Erection of water, oil and lye tanks	64-75	
		Erection of three OO-320 and four OO-420 boilers with supplementary equipment's piping	64-79	
		Erection of five 55 MW turbo-generators with piping and tanks	64-79	
		Engine room and boiler house structural steel erection.	64-70	
		Major repair of the boilers No 1-4	83-95	
		Major repair of 10 000 cu. M mazout tank	95	
		Erection of piping and equipment of fuel pump station No 2	95-96	
		Modernisation of pressure part of OO-420 boiler No 5	96	
		Replacement of HP piping of boilers No 1-5	93-97	
		Replacement of reduction stations	93-97	
		Dismantling of the old one and erection of a new OO/G/320 boiler No 3, as main contractor.	95-97	
		Manufacture and supply of piping and structural steel	95-97	
		Erection of OOG 320 boiler No 1	98-99	
		Erection of OOG 320 boiler No 2	2002-2003	
<b>Petrochemia Płock - Process Installations</b>		Erection of piping, structural steel and equipment of DRW installation No 1	62-64	
		Erection of piping and equipment of water intake from Vistula river and pump station inside Refinery	63-64	Petrochemia Płock
		BUTADIEN installation erection	68-70	
		CAT-CRACKING installation erection	73-76	
		Repair works of CAT-CRACKING boiler installation	93-96	
		Piping and structural steel erection of REFORMING installation No 5	91-92	
		Erection of demineralisation water piping and steam piping of 35 at and 6 at	95-96	
		Piperack steel structure supply and erection for HYDROGEN installation	95-96	
		Erection of piping, units and equipment of HYDROGEN installation	96-97	
		Erection of water treatment installation	97-98	

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		Erection of HYDROSULFREN II installation	97-98	
		Repair of E-103A unit	1998	
		Modernisation of water demineralisation station	1998	
		Raw Material tanks for HOG plant	1998	
		Claus I Installation	1988	
		DRW VI	1988	
		FKK II (fluidised)	1988	
		Dismantling of BUTADIEN installation	1988	
		Revamping of Petrochemical Water Units	2003	PKN ORLEN S.A.
		Mechanical equipment erection of Polypropylene (PP) and Polyethylene (HDPE) Plants	2004	Polimex-Cekop S.A.
		Erection of installation OLEFINY II - technological pipelines	2003-2004	
		Piping prefabrication, delivery and erection for propylene tank system and for railway loading and unloading system at PKN Orlen Refinery in Plock, Poland	2004	PKN ORLEN S.A.
		Execution of mechanical/erection works in the frame of No 11235 Project "Desulphurization of cracked petrol" - core system	2005	
2.	<b>Rafineria Gdańska S.A. Poland - Power Engineering and Process Installations</b>	Construction of Heat and Power Generating Plant consisting of: - 3 x 160 t/h oil feed boilers manufactured by Lentjes		
		- 2 x 15 MW steam turbines manufactured by Croissot-Loire		Rafineria Gdańska S.A.
		- thermal equipment and piping		
		Erection of piperacks and steam main piping & demineralization water piping		
		Tanks with piping for boiler water softening agents (soda lye, hydrochloric acid) of water demineralization plant (DEMI)		
		Erection of water demineralization plant (DEMI) together with piping		
		Piping erection of 50.000 t crude oil storage tanks, including charging boxes piping, of crude oil pump station	1990	
		Piping erection of two asphalt tanks	1990	Huta Ferrum / Rafineria Gdańska
		Erection of LPG storage tanks in Northern Harbor and within the Refinery limits	97-98	Fluor Daniel / Rafineria Gdańska
		Erection of hydrogen installation	98-99	
3.	<b>Minerwa Refinery Mannheim – Germany</b>	Erection of two 7000 cu. m tanks	1989	Johann Stahl
4.	<b>Marl Hülls – Germany</b>	Erection of 5 000 cu. m tank	1989	Johann Stahl
5.	<b>Mossel Bay South Africa</b>	Piping erection works in refinery	1990 - 1991	Polimex
6.	<b>Scholven Olefin IV - Germany</b>	Piping erection works in refinery	1991 - 1992	Lentjes

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<b>7.</b>	<b>Johann Stahl Co. Mannheim - Germany</b>	Manufacture of 5 000 - 10.000 cu. m tanks in the Johann Stahl Co. production plants and tanks erection	1990 - 1992	Johann Stahl
<b>8.</b>	<b>Johann Stahl Co. Mannheim - Germany</b>	Manufacture of chemical equipment steel elements	1995 - 1996	Johann Stahl
<b>9.</b>	<b>Chemical Plant CHEMOPETROL Litvinov the Czech Republic</b>	Erection of Pb free petrol installation, Engineering, supply and erection of technological pipelines, Tanks repairs and modernisation works	1993 - 1995 1997 - 1998 1996 - 1998	CHEMO-PETROL
<b>10.</b>	<b>Slovnaft-Bratysłava Slovakia</b>	Erection of hydro-cracking pipelines	1998	Potrubi - Praha
<b>11.</b>	<b>SSRP Kondratki SSRP Włocławek</b>	Erection of System Reduction - Measurement Station and Gas Compressor Station on Transit Pipeline „YAMAL - West Europe“	1999-2000	ABB Zamech Gazpetro Sp. z o.o.
<b>12.</b>	<b>Anwil Włocławek S.A.</b>	Erection and assembling of a plant for thermal utilization of chemical wastes	1997	ANWIL S.A.
<b>13.</b>	<b>Anwil Włocławek</b>	Delivery and assembling of pipelines and devices at nitro-chalk plant	1998-1999	ANWIL S.A.
<b>15.</b>	<b>Instytut Nawozów Sztucznych</b>	Erection of a plant for hop extracts	2000	INS Puławy
<b>16.</b>	<b>Włocławek Chemical Works</b>	Assembling of a PVC plant	2000-2001	Fluor Daniel
<b>17.</b>	<b>Zakłady Azotowe Puławy</b>	Erection of installation MELAMINA II - technological pipelines	1999-2001	ZA Puławy
<b>18.</b>	<b>Zakłady Azotowe Puławy</b>	Erection of installation MELAMINA III - technological pipelines	2003	Mostostal Puławy
<b>19.</b>	<b>Compressor Station of natural gas in Ciechanów</b>	Prefabrication, delivery, erection and start-up of complete piping system and mechanical erection of process equipment at Compressor Station of natural gas in Ciechanów, Poland	2004	ABB Zamech Gazpetro Sp. z o.o.
<b>20.</b>	<b>Włocławek Chemical Works</b>	Equipment & Piping Installation Work (CP-1, ISBL)	2004-2005	SK Eurochem Sp. z o.o.